

Description

This rigid straight side design with 8-point flat gibbing of the ram allows progressive jobs with eccentric load.

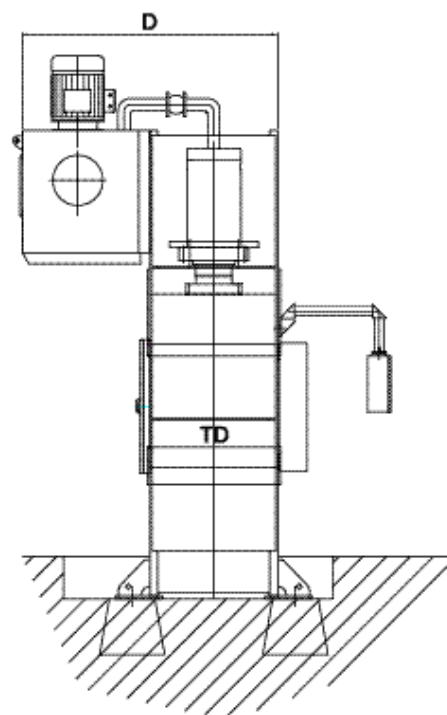
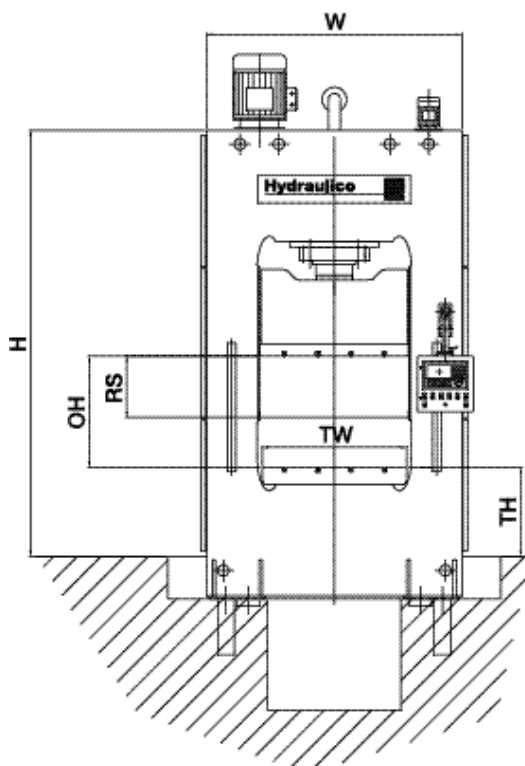
The tooling area is totally protected with light curtain at front and safety grids at rear, and windows.

The standard design includes the hydraulic cushion and electronic control with storage for approx. 100 tools.

Options

As an option the press can be equipped with:

- Electronic Shimming in ram
- Electronic Plate Shimming
- HPC 2000 Control System
- Knock out in ram
- Feeders
- Tool handling and clamping systems



Specifications

DAP series	gh	200	300	400	600	800	1000	1200
Max. ram force	kN	2.000	3.000	4.000	6.000	8.000	10.000	12.000
Max. ram stroke	mm	500	500	800	800	1.000	1.000	1.000
Max. cushion force	kN	750	1.000	1.500	2.500	3.000	4.000	5.000
Max. cushion stroke	mm	250	250	350	350	500	500	500
Max. open height ram	mm	700	700	1.200	1.200	1.400	1.400	1.400
Min. closing height ram	mm	200	200	400	400	400	400	400
Table and ram width (TW)	mm	1.000	1.300	1.300	1.600	1.600	2.000	2.500
Table and ram depth (TD)	mm	800	1.000	1.000	1.300	1.500	1.500	1.500
Cushion width	mm	600	900	900	1.200	1.200	1.600	2.100
Cushion depth	mm	600	800	750	1.050	1.200	1.200	1.150
Table height above floor (TH)	mm	800	800	800	800	600	600	600
Press height above floor (H)	mm	3.100	3.730	4.330	5.160	5.860	6.450	7.550
Press width (W)	mm	1.700	2.200	2.250	2.750	2.950	3.350	3.950
Press depth (D)	mm	2.000	2.200	2.200	2.500	2.700	2.700	2.700
Weight, installed without tool	kg	17.000	27.000	31.500	50.000	60.000	81.000	107.500
Subject to change. Additional specifications and sizes upon request.								



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